



# **2025 PREMIERE RELEASE**

Thacher wine is produced with all native yeast and bacteria and minimal amounts of effective SO2 and is crafted without added enzymes, water, acids, tannins, or nutrients. These wines are all single-varietal, vineyard-designated, and from small lots. Our low-intervention wine-making process allows these wines to be created in the vineyard.

#### 2021 MERLOT

\$65/ \$52 6 btl / \$45.50 12 btl

# 100% Merlot Casagrande Vineyard - Adelaida District Paso Robles 75 cases, bottled June 2024

Classic Merlot aromatics show notes of cherry cola, crushed mint, and cocoa. On the palate, you will encounter a beautiful meld of spice, mocha, and blackberry. The lush mouthfeel and firm, balanced tannins are an excellent example of why this is a principal Bordeaux variety.

# **2021 RELATIVE STRANGERS**



Estate Red Field Blend; Cabernet Pfeffer (Mourtaou), Grand Noir, Mencia, Mission, Mondeuse, Négrette, Orange Muscat, Péloursin, Traminer, Trousseau, Valdiguié Homestead Hill Vineyard - Willow Creek District Paso Robles 156 cases, bottled March 2023 This one-of-a-kind field blend provides clove pomegranate and baking spices aromas. The palate reveals

This one-of-a-kind field blend provides clove, pomegranate, and baking spices aromas. The palate reveals cranberry, boysenberry, with hints of eucalyptus, lavender, and rose petals. This vintage shows off chalky minerality with ample acid and firm, grippy tannins.



#### **2022 CABERNET PFEFFER**

#### 100% Cabernet Pfeffer Siletto Vineyard- San Benito County 131 cases, bottled June 2024

The aromatics begin with an enticing blend of fresh pomegranate and wild strawberry, complemented by herbaceous notes of rosemary and tomato leaf. On the palate, you will find notes of cranberry and leather. Elevate your experience by decanting this bright and perfumed wine or enjoy it with a slight chill.

\$60/\$48 6 btl / \$42 12 btl

\$55 / \$44 6 btl / \$38.50 12 btl

#### **2022 GRACIANO**

#### 100% Graciano

Hastings Ranch Vineyard - Adelaida District Paso Robles 67 cases, bottled March 2023

Dark and brooding, this Spanish varietal's aromas include dried lavender and fresh-cut hay, accompanied by Santa Rosa plum and blackberry. The full palate expresses black cherry preserves, old-fashioned licorice, and a hint of menthol. Its lush mouthfeel and sophisticated tannins guide you to a lingering finish.

2022 NÉGRETTE

### 100% Négrette Siletto Vineyard- San Benito County 131 cases, bottled August 2023

This vintage of Négrette, a southwestern French varietal, possesses a sweet floral nose with whispers of tar and leather. You are led to a palate of fresh raspberries, hibiscus, and dried tobacco, with lightly coding tannins that usher in the lingering finish.

# 2022 VALDIGUIÉ

\$55 / \$44 6 btl / \$38.50 12 btl Highlands District

# 100% Valdiguié Shell Creek Vineyard- Paso Robles Highlands District 131 cases, bottled February 2024 This forgotten workhorse in the vineyard is bursting with

This forgotten workhorse in the vineyard is bursting with aromatics of nori, eucalyptus, and bright red cherry. The palate offers a complex array of raspberry, green tea, and fresh cracked pepper. At 35% whole cluster, the tannins are expertly integrated in this well-rounded and balanced wine. The finish is lengthy with a delicate balance of fruit and earth, leaving a memorable impression that invites another sip.



Thacher Winery & Vineyard | 805-237-0087 8355 Vineyard Drive Paso Robles CA 93446 wineclub@thacherwinery.com

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